

# Assembly strategy for a full simulator

#### RECOMMENDATION

Please check the whole delivery for any damages and contact us directly. When you receive a simulator delivery from us you might be a bit overwhelmed by all the parts you find in front of you. Therefore, we would like to give you an assembly how you should start assembly.

#### **PREPARATION**

Please organise all components so that you know where the parts are and don't dispose the packaging material as you may have overseen some parts while unpacking.

#### **ASSEMBLY**

Here are the steps we recommend following when you install the simulator at your location.

#### 1. Projection area

You will need more than one person to mount the projection area. And you will need enough space. Follow instruction manual from Gerriets.

#### 2. Cockpit Floor

Assembly Cockpit Floor (follow detailed instruction manual),

#### 3. Projectors

Remember to mount projectors to the ceiling and not to the simulator to avoid vibrations on the screen when moving inside the cockpit. Install the projectors according to the warping instructions and make sure that you can switch them on/off with a remote control.

#### 4. Warping

Warping according to our instructions and the manual of Fly Elise.

#### 5. Prepare Edge Blending

Prepare the projection area according to the instructions.



#### 6. Shell frame assembly

Mount the shell frame according to the instructions

#### 7. Positioning floor with fixed frame

Floor positioning to avoid shadows on the projection area.

#### 8. Assembly of the a-pillar and the mid-bar

Follow the corresponding steps of the front window assembly

#### 9. Shell Assembly

Follow instruction manual

#### 10. Positioning of MIP

Follow the steps of the detailed instruction manual.

Hint: remove middle glare cover for easier positioning

#### 11. Sidebases

Positioning and fixing on the floor

#### 12. Floor Boxes

Positioning and fixing on the floor

#### 13. Pedals

Follow instruction manual for positioning, remove the back plates of MIP

#### 14. Overhead

Follow instruction manual for positioning

#### 15. Seats

Positioning and following the manual instruction

#### 16. Pedestal

Positioning and connection with power-supply behind the MIP



#### 17. Wire computers and Simulator

Place computers and connect power supplies, USB and displays cables. Install internal network and make sure that your router has internet connection. In general, you should place your computers in a way that you can watch the cockpit instruments the same time you work on the keyboard. Consider a maintenance display for each computer.

Label connections! In case you need to unplug cables, you need to ensure that USB and display cables will be plugged to the same port as before.

#### 18. Shell Hood

#### 19. Start your Simulator

Now as all main components are at the right position you can start

## Go flying!

### **FURTHER QUESTIONS?**

In case you need further help with assembly please write an email with a clear explanation and descriptive photos to our support desk: **support@vier-im-pott.com**